

Work Order ID 79918

79918

Page 1

Tuesday, February 07, 2012 1:01:26 PM

Item ID: D117-762-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube
 Start Date: 2/10/2012 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/10/2012 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: Date: 2-02-7 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9435	Rev A								
IIN-D117-762	Rev A								
100	DOCUMENT CONTROL <u>SP</u>	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D117-762-011		CHG002	512/63/29					
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

12/3/29 D SP

B80467

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D117-762-011								
	Location: <u>81</u>								
	PPP Rev: <u>0</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1X SP 12-03-29
12/4/2012
12-03-30

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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D117-762-011

Required Qty: 1.00

Comments: IPP Rev:A07.06.11New Issue EC
IPP Rev:B 08-02-22 change to revA DD verified by:ec
IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D117-762-041		Manufactured	No			110	Each	0.0000	1	1			
D117-762-041													
Replacement Skidtube									**	B80467			
AN3C4A		Purchased	No			110	Each	3,845.000	8	8			
AN3C4A													
BOLT									**				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		3845							
				117313		2							
				117688		5							
				117872		10							
				118112		16							
				118451		2							
				119749		310							
				120187		2000							
				120423		500							
				120521		1000				8			
AN960C10L	NAS1149C0332	Purchased	No			110	Each	0.0000	8	8			
*AN960C10I *													
washer	R								**	1118384	12/3/29		

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Picklist Print

Page 2

Tuesday, February 07, 2012 1:01:30 PM

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79918

Parent Item: D117-762-011

D117-762-011

Parent Item Name: Skidtube

Start Date: 2/10/2012

Required Date: 2/10/2012

Start Qty: 1.00

Required Qty: 1.00

D3512-1

Manufactured No

110

Each

17.0000

2

2

D3512-1

Wearplate

**

Location

Loc Qty

Loc Code

ST500

17

73955

2

74735

15

Purchased

No

110

Each

25.0000

2

AN6-52A

AN6-52A

Bolt

**

Location

Loc Qty

Loc Code

ST343

25

118451

25

Purchased

No

110

Each

1,170.000

2

2

MS21042L6

MS21042L6

Nut

**

Location

Loc Qty

Loc Code

ST300

1170

117677

25

118384

3

118927

48

119075

894

120308

200

Manufactured

No

110

Each

26.0000

4

4

D3864-1

D3864-1

Bushing

**

Location

Loc Qty

Loc Code

ST066

31

62880

11

ST087

-5

78442

15

Tuesday, February 07, 2012 1:01:30 PM

Shop Packet Print

Page 2

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